

MIG-MAG SINGLE PHASE SYNERGIC | 15 > 160A

The M1 GYS AUTO is a single phase MIG-MAG, with torch connector, recommended for welding steel, stainless steel, aluminium and for MIG brazing of high-tensile strength steels with CuSi and CuAl wires (ideal for car body repairs).

### Synergic Mode

• The machine determines the optimum wire speed by selecting :

- the type of wire
- the wire diameter
- the welding current



### Spool Gun connector

The Spool Gun torch is ideal for car body repairs of aluminium, AlSi5 and AlSi12.

### 4 Drive rolls motor

Suitable for ø200mm and ø300mm wire reels (15kg max).

### Saving welding parameters

Memory save feature for each torch and activation of the 'last used' welding parameters (wire diameter, wire type & mode).

### 3 Welding modes available

- Standard (2T)
- Spot
- Delay

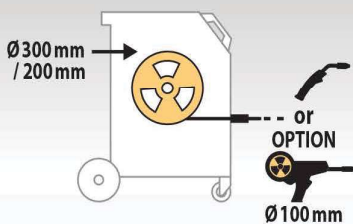


### Accessories

Delivered with:  
- 1 torch 150A - 3m  
- 1 earth clamp 200A - 3m  
(regulator not included)

Optional Spool Gun (ref.041486)

## + PRODUIT



**Upgradeable** - the M1 GYS AUTO can be fitted with a Spool Gun torch. This motorised torch is suitable for ø100mm wire reels of aluminium, stainless steel, copper and steel in ø0.8mm.

- Ideal for soft wire such as the AlSi5 or AlSi12 (recommended for car body repairs)
- Ease of use : adjusting the wire speed on the Spool Gun torch directly.

### CE - EN 60974-1

50/60hz	AM	min > max	ø mm	ø mm			équipé d'origine / original equipment / Originalausstattung / equipamiento de fabrica	EN60974-1 (40°C)		cm/kg	Protected & compatible POWER GENERATOR (+/- 15%)	Spool Gun
				100	200	300		I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)			
230V	16A	15 > 160A	0.6-1.0		✓	✓		0.6	140A 15%	47x77x79 50	4.5 kVA	Option
208/240V				-	0.8	90A						